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646.3001
Job Sheet 187716



Part No: 646.3001

Job Qty: 2 ea

Part Name: Lower Cable Cutter Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/12/18

Job Tracking No:

Due Date: 12/14/18

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG REV N/C IPP REV:A 12.10.19 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	12/14/18	12/14/18	0.00	0.00	Start Up Stores/Pkg-2		DAS 30 9-89
110	Packaging	2 pcs	12/14/18	12/14/18	0.00	0.00	Packaging1-1		36 DAS 36 9-89
120	Small Fab	2 pcs	12/14/18	12/14/18	0.00	2.20	Small Fab-1		9-89 DAS 9-89
130	QC	2 pcs	12/14/18	12/14/18	0.00	0.00	QC5		DAS 24 2018 68
140	Packaging	2 pcs	12/14/18	12/14/18	0.00	0.00	Packaging3-1	023	DEC 24 2018 89
150	QC21-SA	2 Ea	12/14/18	12/14/18	0.00	0.00	QC21	21	JAN 02 2019 89

Part Op 130 - Assemble as per dwg and apply loctite 598 on all faying surfaces shown on dwg per note 7. A/R RTV LOCTITE
Descriptions: 598: exp. date:

150 - ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING THE P# AND REV***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
646.3010	LH Half	2 Ea (1 ea)	90-Start up Operation	F 164113
646.3011	RH Half	2 Ea (1 ea)	90-Start up Operation	5031611
646.3012	Lower Guide	2 Ea (1 ea)	90-Start up Operation	5038950
646.3013	Blade	2 Ea (1 ea)	90-Start up Operation	164365
646.3014	Blade	2 Ea (1 ea)	90-Start up Operation	164521
646.3015	Blade	2 Ea (1 ea)	90-Start up Operation	505405
MS21042L08			ration	5644234
MS27039-08			ration	5104359
NAS1149FNI			ration	5107796

Container No: S137352



Part: 646.3001

Job No: 187716

Serial No/Batch: S137352

Revision:

Inspector:

Exp Date:

Instructions:

Date: 12/12/18

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	646.3010	2	5	0
	646.3011	2	13	0
	646.3012	2	0	0
	646.3013	2	20	0
	646.3014	2	23	0
	646.3015	2	75	0
	MS21042L08	38	1,676	0
	MS27039-08-19	38	1,127	0
	NAS1149FN832P	76	3,519	0
Part Specifications				
Specifications could not be found.				

Plex 12/12/18 9:10 AM dart.lacelle.linda